Technical data sheet

Pickling Spray Gel Greinox S

Transparent pickling spray for stainless steel

Field of application

Pickling of stainless steel surfaces and welding seams in one operation. A clean metallic surface in the application area is obtained.

Use

Apply the pickling spray gel with a special pump via hand valve with fine spray nozzle to the surfaces that are to be treated. The product is intrinsically viscous and adheres to vertical and overhanging sufraces.

Attention: welding seams and heat-affected zones must be allowed to cool down before using the product.

Surfaces must be free from grease and organic contamination.

If necessary, useGreinox RP surface Cleaner or Degreaser before the pickling process.

Read the packing label before use and follow the instructions.

Yield

Approx. 4 – 6 m2/kg Greinox S Pickling Spray Gel.

Residence time

30 – 120 minutes

Dependent on the material quality, welding process, component and ambient temperature. Optimal pickling temperature: $18^{\circ}C - 22^{\circ}C$.

Rinsing

Cold high pressure water (min. 140 bar). Rinse until rinsing water is neutral (to be checked with indicator paper).

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Subsequent treatment

Greinox RP for immediate development of the passive layer.

Disposal

The product and the rinsing water must not be lead into the sewage system.

The product and the rinsing water must be disposed of according to legal requirements (hazardous waste).

Treatment in neutralisation plant or disposal by an authorised company is mandatory. Local statutory regulations must be followed.

Safety advice

The product contains hydrofluoric acid and nitric acid (C, corrosive, T, toxic). Follow safety advice and instructions from EC safety data sheet.

Declaration for transport

Corrosive liquid, toxic. not noted otherwise. UN-No. 2922, class 8 (6.1) / PG II. ADR/RID

Packing units

Canister 20 kg Item-No.: 03-6230

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